

## SG-100 Hand-Held Spray Guns

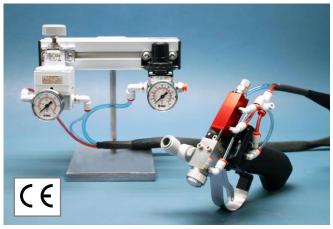
Dymax SG-100 hand-held spray guns, available in both standard and high flow models, provide a solution to manually spray fluids for masking and coating applications. The SG-100-RS standard-flow spray gun is ideal for dispensing fluids with viscosity lower than 10,000 cP, while the SG-100-RH is better suited for spraying fluids with viscosity of 10,000 cP and higher.

Both SG-100 models utilize a front-closing, stainless steel needle valve to control fluid flow and have a dual-acting air cylinder that provides immediate start/stop functionality. A stroke adjustment on the valve can be used to fine tune the flow rate and a precision air regulator/gauge assembly simultaneously activates the atomizing air while the valve is opened and fluid is flowing. Both models are delivered with a round spray cap that provides a circular spray pattern, with an optional flat spray cap available if a linear or flat spray pattern is preferred.

The guns' design incorporates a durable, light-weight, cast metal handle with pneumatic trigger mechanism so no additional electronic controls are required to activate the spray. The operator effortlessly controls the spray by manually pulling or releasing the trigger.

Dymax spray valves provide users with manual control over the valve and its spray and are ideal for the following applications:

- Masking of turbines or other metal surfaces before surface treatment
- Masking medical implants before finishing treatments
- Conformal coating of circuit boards
- Spraying solvents for cleaning part surfaces
- Coating large parts with grease or other lubrication before assembly



Spray Gun with Round Spray Cap for Manual Spraying

Features	Benefits	
All wetted components are stainless steel, Teflon <sup>®</sup> , or Kalrez <sup>®</sup>	Compatible with a greater number of fluids	
Able to dispense from pressurized cartridges, bottles, and pails (requires appropriate reservoir hardware)	<ul> <li>Compatible with most standard fluid packages and delivery systems (Dymax can supply all the necessary parts and components to build a complete spray system.)</li> </ul>	
Lightweight assembly with low trigger resistance	Ergonomic design allows for hours of effortless spraying	
Easy adjustment of material flow and spray atomization	Greater dispensing accuracy with less material waste	
Pneumatically operated	No electrical power required	
Sealed fluid body with no exposure to ambient conditions	Easy shutdown and cleanup	

Specifications		
Part Numbers	T16624	SG-100-RS Standard-flow Spray Gun, Round Spray Cap (use with viscosities <10,000 cP)
Tart Numbers	T16929	SG-100-RH High-flow Spray Gun, Round Spray Cap (use with viscosities >10,000 cP)
Activation	Manually Controlled – Trigger Actuated	
<b>Electrical Power Requirements</b>	None	
	Valve Operation	60 psi [4.14 bar] to 100 psi [6.89 bar]
Air Pressure Required	Atomizing Air	0 psi [0 bar] to 15 psi [1.03 bar] (Standard-flow Spray Gun 0 psi [0 bar] to 30 psi [2.06 bar] (High-flow Spray Gun)
Spray Pattorn	Round Air Cap (standard)	0.25" – 1.0" [6.35 mm – 25.40 mm]
Spray Pattern	Flat Air Cap (optional accessory) 0.50" - 2.0" [12.70 mm - 50.80 mm]	
Flow Rate	Standard flow	0.3 mL/sec (spraying 25,000 cP thixotropic fluid)
	High flow 2.0 mL/sec (spraying 25,000 cP thixotropic fluid)	
Fluid Input Fitting	3/8 tube push in	Accepts 3/4" OD tubing
Dimensions (L x W x H)	Spray Gun Assembly 8" x 4" x 8" (20.5 cm x 10.2 cm x 20.5 cm)	
	Air Regulator Stand 8" x 9" x 9" (20.5 cm x 22.8 cm x 22.8 cm)	
Weight	Spray Gun Assembly 1.7 lb (0.8 kg)	
	Air Regulator Stand 6.6 lb (3.0 kg)	
Unit Warranty	1 year from purchase (excludes soft seals)	
	T15697 Flat Spray Air Cap	T15454 Front Closing Stand with Drip Cup  T16307 Air Filter Regulator with Air Shut Off
Options and Accessories		



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T15454

High-Precision Air

Regulator for fluid pressure

Please note that most dispensing and curing system applications are unique. Dymax does not warrant the fitness of the product for the intended application. Any warranty applicable to the product, its application and use is strictly limited to that contained in Dymax's standard Conditions of Sale. Dymax recommends that any intended application be evaluated and tested by the user to insure that desired performance criteria are satisfied. Dymax is willing to assist users in their performance testing and evaluation. Data sheets are available for valve controllers or pressure pots upon request.

PB004 5/23/2013

T16787

Fluid Line Kit -

3/8" OD, Polyethylene

T16793

Fluid Line Kit -

1/4" OD, Polyethylene